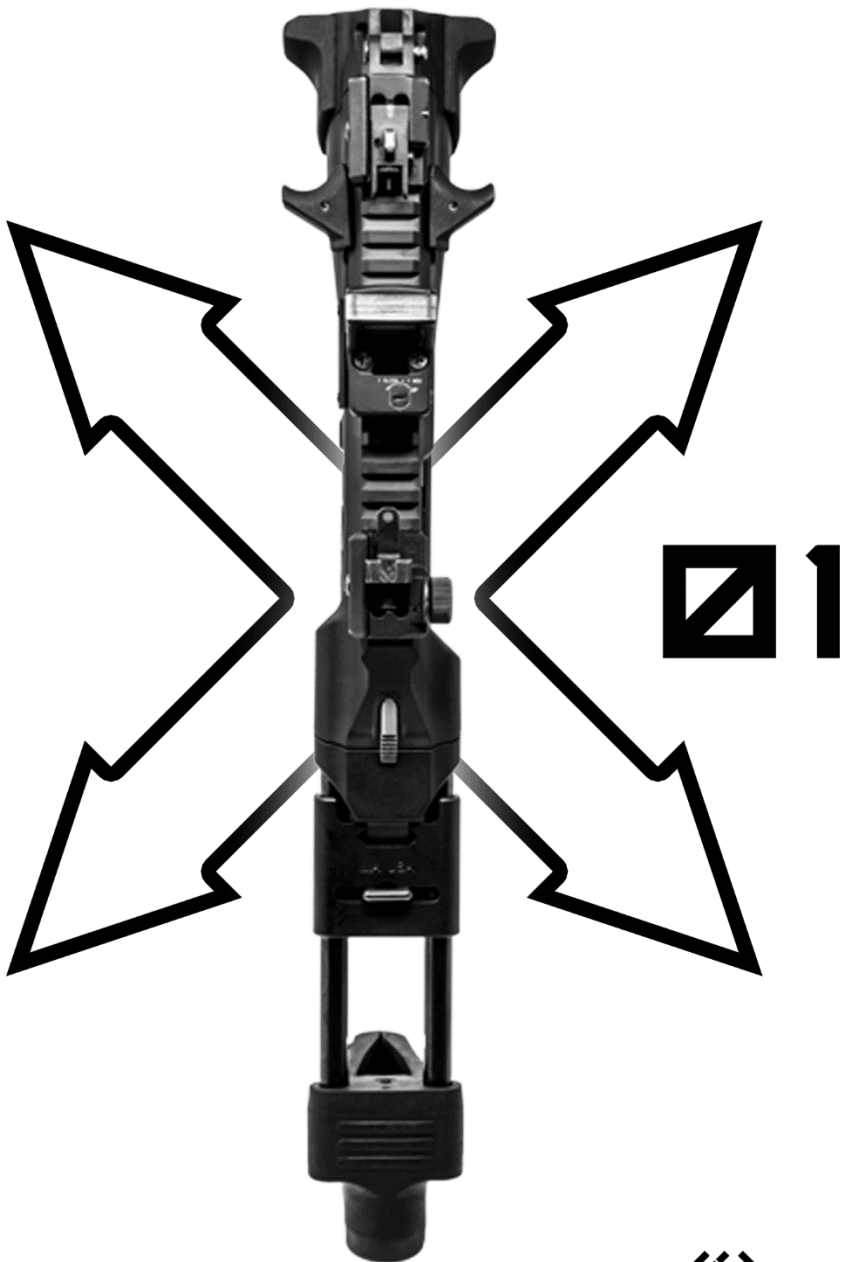


PERSONAL DEFENSE WEAPON PLATFORM





CONTENTS

Copyright.....	3
Technical Support	3
Disclaimer	3
Acknowledgements	3
Trademarks	3
Part Numbers	3
Required Notices.....	4
Safety Precautions	4
Parts Diagram	5
Important Safety Information.....	6
STATE-BY-STATE FIREARM WARNINGS.....	6
THE BASIC RULES OF SAFE FIREARMS HANDLING.....	7
Legalities – National Firearms Act (NFA)	8
Slide Size Configurations	8
Initial Assembly	9
STEP 1: DISASSEMBLE YOUR DONOR PISTOL.....	9
STEP 2: REMOVE THE MAGAZINE RELEASE (IF APPLICABLE)	10
STEP 3: PREPARE YOUR X01.....	11
STEP 4: INSTALL YOUR FIREARM COMPONENTS INTO THE X01	11
STEP 5: INSTALL YOUR MAGAZINE RELEASE.....	13
Replacing Thumb Rests with Accessory Rails	13
STEP 1: REMOVING THUMB RESTS	13
STEP 2: INSTALL THE ACCESSORY RAIL	13
STEP 3: REINSTALLING THE THUMB REST (IF APPLICABLE)	14
Charging Handle Dissassembly / Changing Configuration	14
STEP 1: REMOVE YOUR X01 UPPER MODULE.....	14
STEP 2: DISASSEMBLE THE CHARGING HANDLE.	16
STEP 3: REVERSE THE CHARGING HANDLE FORKS (IF APPLICABLE)	19
STEP 4: REINSTALLING THE CHARGING HANDLE ASSEMBLY.....	20
Loading / Reloading / Clearing	24
1: LOADING (CHARGING HANDLE FORWARD)	24
2: LOADING (CHARGING HANDLE LOCKING THE SLIDE TO THE REAR)	24
3: RELOADING.....	24
4: LOCK OPEN AND MAKE SAFE (VIA LEFT SIDE CHARGING HANDLE)	25
5: LOCK OPEN AND MAKE SAFE (VIA SLIDE STOP).....	25
6: CLEARING MALFUNCTIONS	25
Troubleshooting	25
Suppressor or Muzzle Device Causing Malfunctions (Cycling).....	25
Magazine Not Seating.....	26
Warranty Information.....	27



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TECHNICAL SUPPORT

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TRADEMARKS

Fire Control Unit has attempted, throughout this document, to distinguish proprietary trademarks from descriptive terms by following the capitalization style used by the manufacturer. All brand names and product names used in this document are trade names, service marks, trademarks, or registered trademarks of their respective owners.

PART NUMBERS

To order printed copies of this document, reference this part number:

X01_UM_v0818



REQUIRED NOTICES

The information in this manual is subject to change without notice. The information contained herein is for reference only and does not constitute commitment on the part of the manufacturer or any subsequent vendor.

The manufacturer assumes no responsibility or liability for any errors that may appear in this manual, nor is the manufacturer in any way responsible for any loss or damage resulting from the use or misuse of this publication.

The material in this publication and any accompanying software is the intellectual property of Fire Control Unit. It may not in whole or in part, be copied, translated, reproduced or transmitted without express written authority from the vendor, manufacturer or creator of this publication. Products used throughout this manual for illustration purposes may differ from your product.

SAFETY PRECAUTIONS

Please read the safety precautions thoroughly and keep this manual for future reference. All cautions and warnings on the equipment should be noted.

Not following Safety Precautions properly could result in injury, death, and could void any warranties for products and/or systems.

ALWAYS observe all firearm safety rules when handling Fire Control Unit products.

Keep all Fire Control Unit products away from corrosive liquids and extreme temperatures.

NEVER place your hand in front of the muzzle area of the X01, and stay mindful of this while shooting.

If any of the following situations arise, contact Fire Control Unit or have the equipment checked by service personnel:

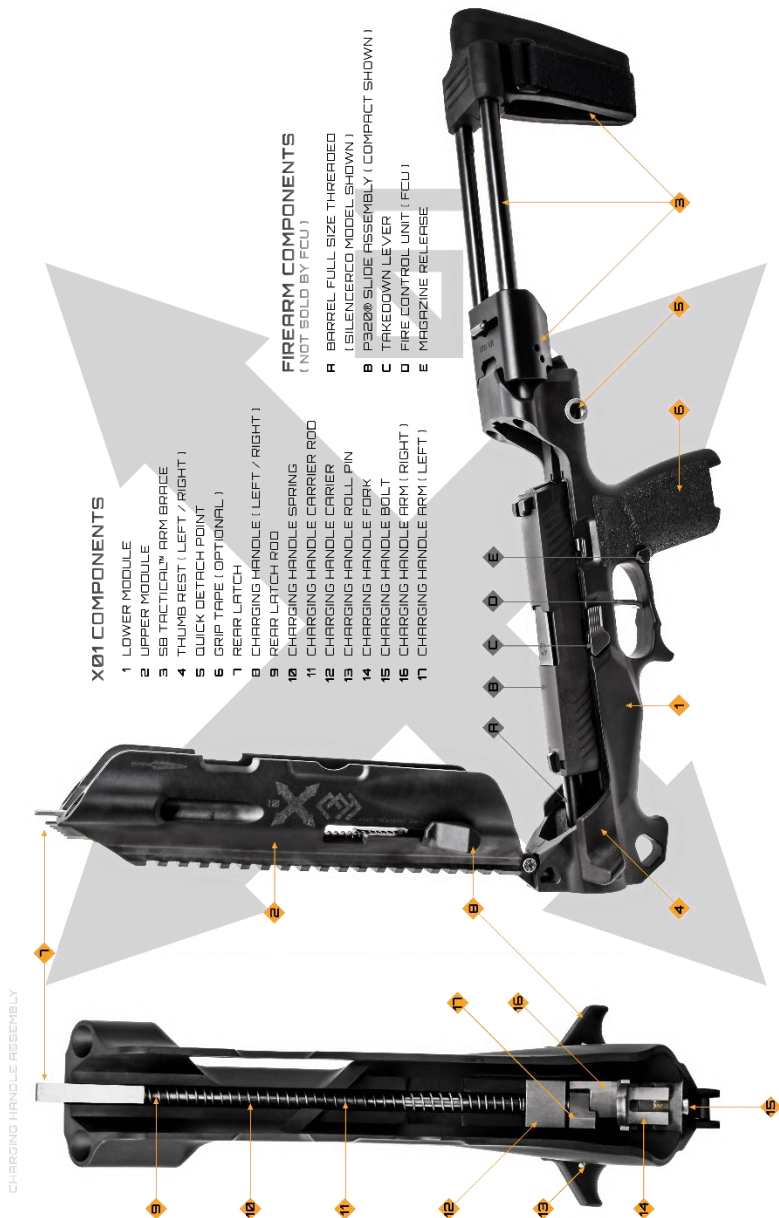
- A. If you receive any portion of this system that has been damaged or is incomplete
- B. The equipment has been dropped or damaged

If any portion of this system is damaged, and cannot be remedied by the general maintenance further listed in this manual, **DO NOT** attempt to correct or 'fix' the item as it can possibly cause damage to equipment or injure personnel.

Fire Control Unit is not responsible for any injuries sustained to personnel and/or product while attempting to operate a damaged or malfunctioning product. Fire Control Unit is not responsible for any injuries or damages sustained to personnel and/or system due to failure to adhere to the posted Safety Precautions.



PARTS DIAGRAM





IMPORTANT SAFETY INFORMATION

The X01 is not a firearm but is an accessory platform for an existing series of firearms. All safety information found in the original firearm's user manual and packaging applies to the X01. We are republishing this information below:

STATE-BY-STATE FIREARM WARNINGS

Certain states require, by law, that their own specified warning notices, in larger-than-normal type be conspicuously included by the manufacturer, distributor, or retail dealer with firearms sold in that state.

CALIFORNIA: WARNING "Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

ADVERTENCIA "A los niños atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene una arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel."

CONNECTICUT: "UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

FLORIDA: "IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

MAINE: "ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

MARYLAND: "WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

MASSACHUSETTS: "WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventative steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths." "IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

NEW JERSEY: "IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."



NEW YORK CITY, NY: "THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS."

NORTH CAROLINA: Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor: (1) Possesses it in violation of G.S. 14-269.2(b) (2) Exhibits it in a public place in a careless, angry, or threatening manner; (3) Causes personal injury or death with it not in self-defense; or (4) Uses it in the commission of a crime.

TEXAS: "IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

WISCONSIN: "IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM." Please check with your licensed retailer, state police, or local police for additional warnings, which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

THE BASIC RULES OF SAFE FIREARMS HANDLING

1. ALWAYS treat every gun as if it were loaded.
2. ALWAYS be sure the barrel is clear of any obstruction.
3. ALWAYS be sure of your backstop, what lies beyond, and the safety of bystanders before you shoot.
4. ALWAYS use clean, dry, original factory-made ammunition of the proper type and caliber for your gun.
5. ALWAYS wear ear protection and safety glasses when shooting.
6. ALWAYS carry your gun so that you can control the direction of the muzzle if you fall or stumble.
7. NEVER shoot at a flat surface or water.
8. DO NOT leave an unattended gun loaded. Guns and ammunition should be stored separately, locked if possible, beyond the reach of children, careless adults, and unauthorized users.
9. NEVER allow your firearm to be used by anyone who has not read and understood this operator's manual.
10. DO NOT point any gun, loaded or unloaded, at any undesired target.
11. NEVER fire your gun near an animal unless it is trained to accept the noise: an animal's startled reaction could injure it or cause an accident.
12. NEVER drink alcoholic beverages or take drugs before or during shooting, as your vision and judgment could be seriously impaired, making your gun handling unsafe.

SAFETY MUST BE THE FIRST AND CONSTANT CONSIDERATION OF EVERY PERSON WHO HANDLES FIREARMS AND AMMUNITION.

For more information about safety, responsible firearms ownership, and shooting sports, contact:

National Rifle Association (NRA) of America
11250 Waples Mill Road, Fairfax, VA 22030-7400 • 1-800-672-3888
www.nra.com



LEGALITIES – NATIONAL FIREARMS ACT (NFA)

The X01 in its as-sold configuration with an arm brace or no rear attachment meets the ATF's classification as a pistol.

WARNING:

1. Adding a vertical grip to the X01 will transform it into an "AOW" and it will become an NFA item.
2. Adding a buttstock to the X01 will transform it into an "SBR" and it will become an NFA item.
3. If you intend to transform the X01 into an NFA item, please acquire your tax stamp or license before ordering as having both the X01 in an NFA configuration and the donor pistol readily available may constitute intent to manufacture / assemble.

For information on the legality of shouldering a pistol stabilizing device, see the ATF's stance in an official letter linked at firecontrolunit.com

SLIDE SIZE CONFIGURATIONS (GEN-1)

The X01 must be ordered with a noted intended slide size. This is due to the way the charging handle interacts with the slide via the muzzle area. The diagram below illustrates how this works on Gen-1 units. For Gen-2 units, the entire charging handle carrier is replaced with a dedicated unit of the opposite configuration:



COMPACT SLIDE
(FORK REARWARD)



FULL-SIZE SLIDE
(FORK FORWARD)



INITIAL ASSEMBLY

Have your original pistol's owner's manual ready. The only tool you will need is a paper clip, safety pin, or comparable device if you plan to transplant your donor pistol's magazine release.

Warning: Ensure your firearm is unloaded before performing any steps in this guide.

Reference sections 8.1 – Pistol Disassembly, 9.2 – Magazine Catch Removal and Reversal, and 9.3 – Changing the Grip Module in the original P320 owner's manual. *(Many diagrams in this guide are borrowed from the digital version of the P320's owners manual and has been done for educational and safety purposes. Fire Control Unit is not affiliated with Sig Sauer® Corp)*

STEP 1: DISASSEMBLE YOUR DONOR PISTOL

1A // Remove the magazine and clear the weapon.

1B // Retract the slide to the stop and lock open by engaging the slide catch lever.

1C // Verify visually and physically that there is no round in the chamber.

1D // Rotate the takedown lever clockwise until the takedown lever can no longer rotate (dude to engage the stop that is incorporated into the frame). *A plastic or wooden instrument may make this easier and prevent scratches to the firearm.*

1E // Retract the slide slightly to disengage the slide catch lever. Allow the slide to move forward in a controlled fashion.

WARNING: Slide is under spring tension. Maintain positive control during slide removal to prevent damage or injury. Wear eye protection.

1F // Move the complete slide assembly (slide, barrel, recoil spring and guide) forward and off the frame.



1G // Remove the takedown lever (turn and pull simultaneously).

1H // Push the fire control unit (FCU) forward.



11 // Pull up on the FCU rails and remove to rotate the frame assembly out from the grip module.



STEP 2: REMOVE THE MAGAZINE RELEASE (IF APPLICABLE)

(We recommend the purchase of an additional magazine release to reduce installation time.)

2A // Depress the magazine catch until the back protrudes slightly from the opposite side and hold.

2B // On the protruding side, press the straightened end of a paper clip into the hole on the back side of the magazine catch to release the magazine catch stop.

2C // Remove the magazine catch stop.

2D // Remove the magazine catch and magazine catch spring, keeping the two pieces together.





STEP 3: PREPARE YOUR X01

3A // Slide the arm brace to its most outward setting (if applicable).

3B // Open the X01 module via the latch button in the rear.

STEP 4: INSTALL YOUR FIREARM COMPONENTS INTO THE X01



4A // Insert the FCU locking tab into the mating slot inside the rear of the X01 grip module.

4B // Press down on the frame rails, rotating the frame assembly into position.

4C // Insert the takedown lever (turn and push simultaneously) through the corresponding hole on the left side of the grip module/frame assembly, locking the frame assembly in place. *A plastic or wooden instrument may make this easier and prevent scratches to the firearm.*





4D // Guide the slide onto the FCU rails by inserting it through the X01 muzzle area as shown.

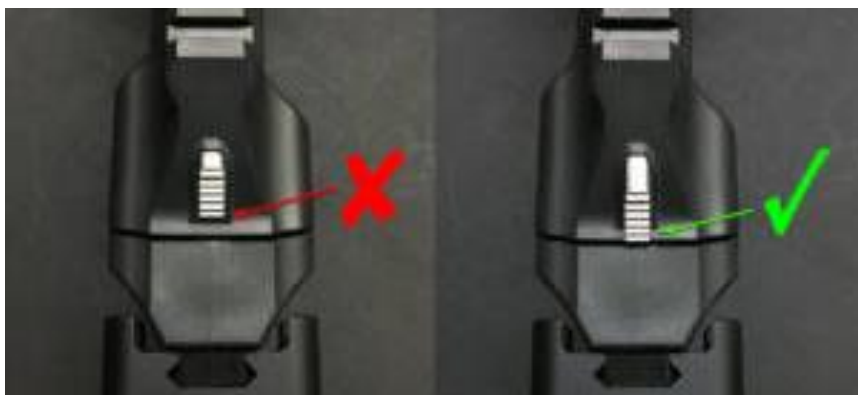
4E // Retract the slide fully to the rear. Engage the slide catch lever to lock the slide in the open position.

4F // Rotate the takedown lever counter-clockwise until horizontal.

4G // Close the X01 and ensure the rear latch is engaged.



Note: The X01 upper module is completely closed when the rear latch is engaged.



4H // Cycle the charging handle being sure it goes all the way to the rear. Your slide should be released from the slide stop and now cycles with the X01's charging handle.

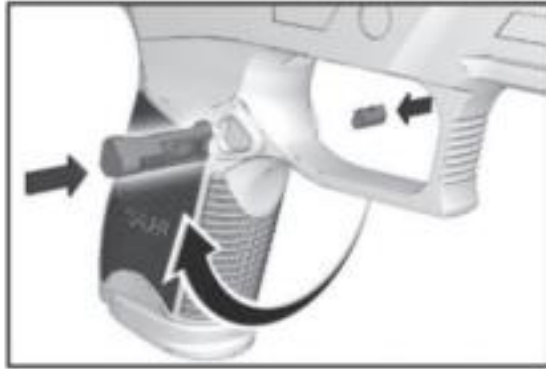


STEP 5: INSTALL YOUR MAGAZINE RELEASE.

5A // Insert the magazine catch and magazine catch spring on the desired side of the pistol body.

5B // Insert the magazine catch stop from the opposite side until the magazine catch stop latch engages.

5A/5B



REPLACING THUMB RESTS WITH ACCESSORY RAILS

The X01 comes with thumb rests installed in both lateral M-Lok accessory slots. Removal is simple, and we recommend the Magpul 3-slot Picatinny Rail to replace them with.

STEP 1: REMOVING THUMB RESTS

1A // Place the thumb rest against something rigid so that only the thumb rest is in contact with the surface.

1B // Give the rear of the X01 a firm tap so that quick pressure is applied to the thumb rest, causing it to pop off.

1C // With the thumb rest removed, pinch the thumb rest retainer tabs and remove the retainer towards the muzzle.

STEP 2: INSTALL THE ACCESSORY RAIL

2A // Follow the instructions supplied with your M-Lok accessory rail.



STEP 3: REINSTALLING THE THUMB REST (IF APPLICABLE)

3A // Reinsert the thumb rest retainer outward from the X01 muzzle area.

3B // While pressing outwards on the retainer from inside the muzzle area, slide the thumb rest over the retainer tabs in a rear-to-front direction.

3C // The thumb rest should seat over both tabs with a “click”.

CHARGING HANDLE DISSASSEMBLY / CHANGING CONFIGURATION

Warning: Ensure your firearm is unloaded before performing any steps in this guide.

Special thanks to Alex Ko of Ko-Tac.com / @kotactical for the images shown in this guide.

STEP 1: REMOVE YOUR X01 UPPER MODULE.

1A // Remove the magazine and clear the weapon.

1B // Lock the slide to the rear via the slide stop.

1C // Slide the arm brace to its outermost setting (if applicable).

1D // Open the X01 by depressing the receiver latch in the rear and hingeing open.

1E // Remove the receiver pin at the front of the X01 by depressing the detent.





STEP 2: DISASSEMBLE THE CHARGING HANDLE.

2A // Unscrew and remove the charging handle retention screw with a 2.5mm allen key.



2B // With your thumb on the charging handle forks, press the charging handle carrier nearly all the way to the rear until the charging handle arms are aligned with the largest opening in the charging handle slots.





2C // Remove the charging handle with the straight arm (the side that is on the left when firing) first by sliding it in a perpendicular direction to the bore axis. Also remove the opposite side charging handle in the same manner as shown above.

2D // With the charging handles removed, carefully release the charging handle carrier from its spring tension and allow it to slide forward. Remove it from the assembly.



2E // Remove the charging handle spring and rear latch pin by sliding them forward and out of the X01 upper module. *At this point the guide rods can be unthreaded from the carrier and rear latch.*



STEP 3: REVERSE THE CHARGING HANDLE FORKS [GEN-1 ONLY]

3A // Place the charging handle carrier in a vice so that the upper (thinner) area is in the vice and the lower (wider) area is not blocked on either side.

3B // Using a hammer and a punch, flat head screwdriver, or pistol sight removal tool gently tap the charging handle forks directly on the dovetail to either side until they are removed from the carrier.





3C // Reverse the orientation of the forks and re-install into the carrier by tapping them into place.

STEP 4: REINSTALLING THE CHARGING HANDLE ASSEMBLY

4A // Place the rear latch and rod into the X01 upper module by sliding it into place.

4B // Slide the charging handle spring over the rear latch rod.

4C // Install the charging handle carrier and tube by sliding it into place, being sure that both the rear latch rod and carrier tube mate properly. *Note: images below show the assembly outside of the X01 upper module for illustration purposes.*





4D // With your thumb on the charging handle forks, press the charging handle carrier nearly all the way to the rear until the gap in the charging handle carrier is aligned with the largest opening in the charging handle slots.

4E // Insert the z-shaped charging handle first and seat it in the charging handle carrier.

4F // Insert the straight-armed charging handle next and seat it in the charging handle carrier.



4G // Release the charging handle carrier so that it slides all the way to the front of its track.

4H // Reinstall the charging handle retention screw.

Step 5: Reinstalling the X01 upper module into the weapon.

5A // Lock your slide to the rear with the slide stop.

5B // Align the X01 upper module with the front hinge hole and reinsert the latch hinge pin.

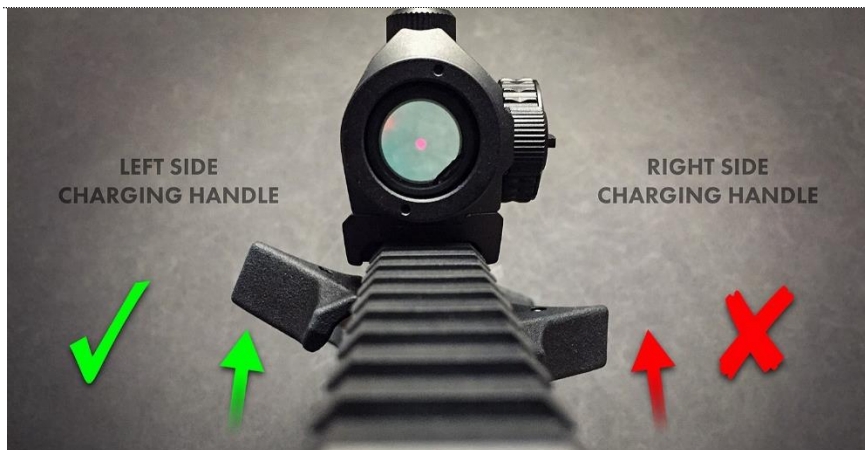
5C // Close the upper module and sure the rear latch is engaged.



5D // Rack the charging handle all the way to the rear to release the slide. Perform a functions check to ensure your X01 is now operational.



LOADING / RELOADING / CLEARING



The X01's reloading procedures are similar to its host pistol, but the added charging handle greatly accelerates reloading and clearing malfunctions.

Note: the X01's right side charging handle intentionally does not lock the slide to the rear when held upwards. This is to avoid both sides of the charging handle locking the action, requiring a 'double-slap' downwards.

1: LOADING [CHARGING HANDLE FORWARD]

1A // Insert a magazine into the X01

1B // Rack the charging handle fully to the rear and release.

1C // Optional – perform a visual press check by retracting the charging handle slightly in order to visually inspect the chamber and ensure a round is loaded.

2: LOADING [CHARGING HANDLE LOCKING THE SLIDE TO THE REAR]

2A // Begin with the slide locked to the rear via the charging handle.

2B // Insert a loaded magazine into the X01.

2C // With a swift downward motion, “slap” the left side charging handle to release the slide and load the weapon.

3: RELOADING

3A // When the firearm expends all rounds in the magazine, the slide will automatically lock open.

3B // Eject the empty magazine and insert a loaded magazine.

3C // Rack the charging handle fully to the rear and release.



4: LOCK OPEN AND MAKE SAFE (VIA LEFT SIDE CHARGING HANDLE)

4A // Rack the left side charging handle fully to the rear and hold.

4B // Lift the left side charging handle upwards until it locks the slide to the rear.

4C // The weapon's slide will now be locked to the rear.

5: LOCK OPEN AND MAKE SAFE (VIA SLIDE STOP)

5A // Rack the left side charging handle fully to the rear and hold.

5B // Press the slide stop (either side) upward.

5C // Release the charging handle – the slide should be locked back via the slide stop.

5D // The slide can be released by either racking the charging handle or pressing the slide stop downward.

6: CLEARING MALFUNCTIONS

6A // The typical “Tap-Rack-Bang” method applies, with the “rack” step conducted via the charging handle.

TROUBLESHOOTING

SUPPRESSOR OR MUZZLE DEVICE CAUSING MALFUNCTIONS (CYCLING)

The P320 is known to have cycling and ejection issues with suppressors. Ensure that your weapon system cycles properly with a suppressor when it is configured as a P320 before attempting to troubleshoot in an X01 configuration. This will help diagnose any issues as X01-related or simply inherent in the P320 itself.

Warning: Ensure your firearm is unloaded before performing any steps in this guide.

1: ENSURE THAT YOUR SUPPRESSOR OR MUZZLE DEVICE IS NOT MAKING CONTACT WITH THE WALLS OF THE X01 MUZZLE.

1A // With the firearm unloaded, cycle the weapon via the charging handle and inspect the muzzle area to ensure that no contact is being made by the suppressor or muzzle device with the walls of the X01 muzzle area.

1B // If you are unsure if contact is being made, remove the X01 upper module (see Section – Assembly) and rack the slide while inspecting the muzzle area.

2: LUBRICATE THE SUPPRESSOR

2A // The Nielson device in your pistol's suppressor needs adequate lubrication to function properly. Use the manufacturer's recommended lubricant and application method to ensure that it is functioning properly.



MAGAZINE NOT SEATING

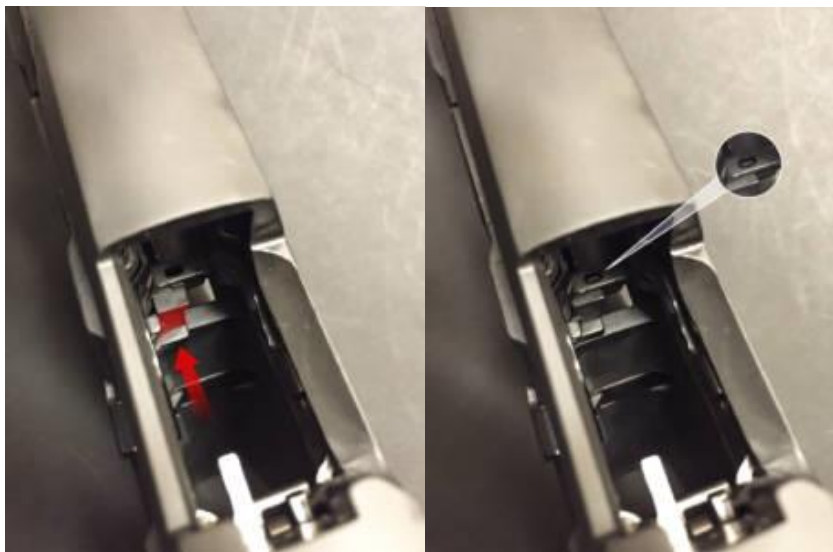
Warning: ensure the firearm is unloaded before performing any steps in this guide.

1: ENSURE A MAGAZINE RELEASE IS INSTALLED PROPERLY.

1A // Inspect the magazine release to make sure that it is a) present, and b) installed properly and functioning.

2: INSPECT THE FCU TO MAKE SURE THE TRIGGER BAR IS NOT BLOCKING THE ACTION.

2A // The images below show the trigger bar in incorrect & proper alignments respectively:



The P320 is known to have cycling and ejection issues with suppressors. Ensure that your weapon system cycles properly with a suppressor when it is configured as a P320 before attempting to troubleshoot in an X01 configuration. This will help diagnose any issues as X01-related or simply inherent in the P320 itself.

If these steps don't remedy the problem please contact FCU technical support at:

320@firecontrolunit.com



WARRANTY INFORMATION

STANDARD WARRANTY AND TERMS OF SALE

EFFECTIVE 22 JANUARY 2018

THE TERMS AND CONDITIONS HEREIN ARE SUBJECT TO CHANGE AT ANY TIME WITHOUT NOTICE

Fire Control Unit will repair or replace, at its discretion, any product that is defective in material or workmanship, without charge to the Customer, subject to the following terms and conditions:

Fire Control Unit's Standard Warranty provides 12 months¹ of coverage beginning on the day of delivery.²

This Warranty includes e-mail and telephone technical support and assistance during the 12-month warranty period. Normal business hours are Monday-Friday 0800-1700 Central Standard Time (CST). After hours support is Monday-Friday 1700-2300 CST and 0800-2300 CST Saturday-Sunday and holidays.

This warranty provides all shipping costs for Return Material Authorizations (RMA) requiring repairs during the first 60 days of the warranty period.³ The Buyer is responsible for paying shipping costs to Fire Control Unit that arise after the first 60 days of the warranty period. Buyer is responsible for following RMA procedures and policies from Fire Control Unit's Customer Service and Support department, which may include delivering returns to third parties for repair and/or maintenance.

This warranty covers the repair or replacement of materials and labor to diagnose and or repair defective materials.⁴

ORDER DETAILS

Date of Purchase

Date of Delivery

Seller Information

Model Number

¹ Items purchased from a Fire Control Unit Authorized Reseller may have less than 12 months of coverage.

² If the purchaser is the Federal Government then the Warranty begins upon Acceptance.

³ Fire Control Unit will not provide expedited shipping for RMAs. All RMAs will ship via ground, unless Buyer agrees to pay for expedited shipping options.

⁴ If a product becomes obsolescent or discontinued by manufacturer, a comparable replacement model that is similar in form, fit and function will be used in its place.



FIRE CONTROL UNIT



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/FCUX01



@FIRECONTROLUNIT



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PATENT PENDING

FIRE CONTROL UNIT
LOCATED IN THE GREAT STATE OF TEXAS

WWW.FIRECONTROLUNIT.COM
320@FIRECONTROLUNIT.COM

PLEASE CHECK WITH YOUR LICENSED RETAILER, STATE POLICE, OR LOCAL POLICE FOR ADDITIONAL WARNINGS, WHICH MAY BE REQUIRED BY LOCAL LAW OR REGULATION.

SUCH REGULATIONS CHANGE CONSTANTLY, AND LOCAL AUTHORITIES ARE IN THE BEST POSITION TO ADVISE YOU ON SUCH LEGAL MATTERS.

"SIG" AND "P320" ARE REGISTERED TRADEMARKS OF SIG SAUER, INC., WHICH IS UNAFFILIATED WITH THIS PRODUCT.